

**ABSTRACT**

A process for the production of coatings on substrates comprising the successive steps:

- 5 a) providing a substrate to be coated and of a backing foil provided on one side with an uncured or at least only partially cured coating of a curable coating composition,
  - b) applying the coated side of the backing foil provided with the uncured or at least only partially cured coating onto the substrate,
  - 10 c) curing the coating applied in said manner and
  - d) removing the backing foil from the coating which remains on the substrate,
- wherein curing of the coating proceeds prior to and/or after removal of the backing foil and wherein the uncured or at least only partially cured coating
- 15 of the curable coating composition is or has been applied onto one side of the backing foil by screen printing.